

HL-SJ102 Submerged Arc Welding Flux - Technical Data Sheet

Manufacturer: Henan Heli Welding Materials Technology Co., Ltd.

Applications: Pressure vessels, Ship hull structures, Higher-strength structural steel, Multi-pass welding, N

Compatible welding wires: H08MnA, H10Mn2, H08MnMoA

Packaging: 25 kg bags, MOQ: 25 tons, Trade term: FOB, Payment: T/T, Delivery time: typically around 30

Typical features:

High-basicity flux for demanding weld metal properties

Excellent slag removal in grooves

Stable arc and clean weld formation

High low-temperature impact toughness potential

Note: Confirm final chemical and mechanical values with the latest technical data sheet.